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Catalytic oxidation of formaldehyde in water by calcium phosphate-based Pt composites†

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Platinum nanoparticles (PtNPs) protected by dendrimer were incorporated in calcium phosphate particles, and the degradation of a pollutant, formaldehyde (HCHO), in water was investigated by using the resultant composite powders as a catalyst. The reaction was performed with dissolved oxygen from air as an oxidant. The analytical results revealed that high PtNP and HCHO concentrations and a high temperature effectively accelerated the oxidation of HCHO. The results were also kinetically analyzed using the Elovich equation. Additionally, the complete oxidation process of HCHO could be concluded to depend on the adsorption process of HCHO on the catalyst. The present system is a valuable catalyst for use with atmospheric oxygen at atmospheric pressure and at mild temperatures, and more importantly this catalytic system can easily be removed from the reaction solution.

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Introduction

Since the discovery of formaldehyde (HCHO) in 1855,1 HCHO has been regarded as one of the most versatile basic chemicals in various industries²⁻⁵ and in day-to-day products.⁶⁻⁹ Although it displays such versatility, HCHO is a well-known toxic chemical10 and an allergen in allergic contact dermatitis11 and is certified as a carcinogen.12 Owing to its global applications, HCHO is always released into the environment, particularly via industrial wastewater.13 In order to prevent such ecological issues, it is imperative that the effective and environmentallyfriendly maintenance of wastewater is performed before its discharge. One of the most common methods is the biological process14,15 but it always needs pretreatment by another method.16 Air oxidation17 usually requires high temperatures (180-315 °C) and pressures (20-150 bar).18 The advanced oxidation methods, which involve ozonation, UV irradiation, the Fenton process, or a combination of these, 19,20 have some disadvantages, such as the requirement of a very low pH, 20-23 the interference from particulate matter during UV irradiation,24 their propensity to produce by-products,21 and the usage of a dangerous and unstable oxidant.25

The use of a catalyst is an alternative and promising solution for all the foregoing issues, since catalytic reactions can be carried out under mild operating conditions, by eliminating the use of additives and the subsequent generation of by-products. Nevertheless, there is only a limited number of reports concerning the catalytic oxidative degradation of HCHO in an aqueous solution, $^{13,16,26-29}$ that is, oxidation using metal compound or composite catalysts at high temperatures (150–200 °C) and in the presence of excess air or $\rm O_2$ 13,26,27 and degradation in an $\rm O_2$ -saturated solution or under $\rm O_3$ flow at 25 °C by utilizing a metal oxide catalyst. 16,29 However, it should be noted that in these procedures demanding excess or enough oxidizing agents, the low solubility of $\rm O_2$ at atmospheric pressure might reduce the oxidation rate. 28

It is necessary for catalysts such as those described above to be recovered/removed from the effluent after the reaction. On the other hand, the catalysts can be created as a system, which can be easily separated from the effluent using a catalyst-supporting matrix; the mass transfer effects in the oxidation of HCHO at a mild temperature (75 °C) have been examined using a Pt catalyst mounted on a porous polymer and under air flow, although the degradation of HCHO was low (41%).²⁸ Therefore, there is a demand for the development of Pt-mounting catalytic systems.

Pt nanoparticles protected by dendrimers (DENPtNPs) have been loaded on carbon nanotubes^{30,31} and used as a catalyst for the methanol oxidation reaction.³² DENPtNPs have also been embedded in mesoporous particles consisting of calcium phosphate (CaP)³³ as an analog of a dendrimer porogen.³⁴ Therefore, CaP plays a role in supporting the Pt catalyst in a novel composite consisting of CaP and DENPtNPs (CaP-DENPtNP composite). The aim of the present study was to investigate the catalytic performance of the CaP-DENPtNP composites. Moreover, other variables, such as the PtNPs content, HCHO concentration, reaction temperature, and preparation pH were examined so as to explore the kinetics of

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these catalytic systems. The as-prepared catalytic system achieves the effective catalytic decomposition of HCHO in water at a low temperature and under atmospheric pressure.

Experimental

Materials

Calcium nitrate $(Ca(NO_3)_2 \cdot 4H_2O, 99+\%)$, diammonium hydrogen phosphate $((NH_4)_2HPO_4, 99+\%)$, fourth generation amine-terminated poly(amide amine) dendrimer (DEN, 10 wt% solution in methanol), sodium hexachloroplatinate hexahydrate $(Na_2PtCl_6 \cdot 6H_2O, 98\%)$, an aqueous ammonia solution $(NH_4OH, 35\%)$, an aqueous hydrochloric acid solution (HCl, 35%), sodium borohydride $(NaBH_4, 98\%)$, sodium hydroxide (NaOH, 98%), an aqueous HCHO solution (37%), acetic acid $(CH_3COOH, glacial)$, acetylacetone (pentane-2,4-dione, 99%), and ammonium acetate $(CH_3COONH_4, anhydrous)$ were of analytical grade and commercially available. Ultrapure water $(18.2 \ M\Omega \ cm \ resistivity)$ was utilized throughout all of the experiments.

DENPtNPs were prepared according to the previously reported procedure.31,32 Na₂PtCl₆ was added to an aqueous DEN solution. After stirring for 3 days, a reducing agent, NaBH4, in a NaOH solution was added and stirred for 1 day. CaP-DENPtNP composite powders were synthesized using the hydrothermal method.33 Typically, an aqueous DENPtNP solution was mixed with an aqueous (NH₄)₂HPO₄ solution and stirred for 3 h. Subsequently, an aqueous Ca(NO₃)₂ solution was added with vigorous stirring, and the mixed solutions were adjusted to pH 12, 8, and 4. The resultant precipitates were then annealed in an autoclave at 150 °C for 15 h, and the powders were separated by centrifugation, rinsed and dried. These composites are described as catalyst-pHx (x = 12, 8, 4) hereafter. The optimization of the formation of the CaP-DENPtNP composites and their characterization have been investigated by means of transmission electron microscopy, dynamic light scattering, laser Doppler electrophoresis, Fourier transform infrared absorption spectroscopy, energy dispersive X-ray spectroscopy, thermogravimetric analysis, wide-angle X-ray diffraction, small angle X-ray scattering, and surface area analysis.33

Standard calibration curve for formaldehyde concentration

Spectrophotometric determination of the HCHO concentration began with the preparation of a standard calibration curve. An aqueous solution of the colorimetric agent (CA) was prepared by dissolving solid CH₃COONH₄ (15 g) in water, followed by adding 0.3 mL of CH₃COOH and 0.2 mL of acetylacetone. Then, the mixture was diluted with water to a total of 100 mL CA solution. Stock solutions of HCHO (10, 100 or 1000 ppm) were prepared by diluting an aqueous HCHO solution (37 wt%) with water. Then, portions of these HCHO solutions were mixed with 5 mL of the CA solution, and subsequently immersed for 30 min in a thermostatic water-bath at 40 \pm 2 °C, followed by cooling for 30 min at room temperature. Absorption spectrum measurements were carried out on a Jasco V-670 series UV absorption

spectrometer at a scan speed of 200 nm min⁻¹ with a 1 cm quartz cell.

The solution (with an initial HCHO concentration of 4.7 ppm) after the reaction (of ESI Scheme S1†) exhibited an absorption band at 412 nm (see Fig. S1†), and this band was hereafter utilized as an indicator band to determine the HCHO concentration. Incidentally, the CA solution had no absorption band in the measured wavelength region, and this solution was hereafter used as a reference solution. When the absorbance at 412 nm was plotted against the HCHO concentration, a linear relationship with an adequate correlation coefficient of 0.996 was obtained between them (see Fig. S2†).

Catalytic oxidation of formaldehyde

A limited volume (25 mL) of the HCHO solution was put into a 250 mL volumetric flask as a reactor. Successively, a catalyst-pHx was added with a specified mass ratio between the catalyst and HCHO (0.5:1, 2:1, or 4:1). Then the flask was capped to avoid the evaporation of HCHO and water. After a certain reaction time, up to 48 h, the reaction solution was used for the spectrophotometric determination of the decomposed HCHO concentration after treatment with the CA solution, as described above, and using the calibration curve prepared from the absorbance at 412 nm (Fig. S2†).

Results and discussion

Oxidation of formaldehyde by a catalyst prepared at pH 8

When HCHO reacts chemically with acetylacetate and the ammonium ion in the CA solution (see the reaction in Scheme S1†), the reaction solution is able to take on a visible color. From this phenomenon, the quantitative HCHO concentration can be spectrophotometrically measured. Then, the degradation of HCHO by the catalytic oxidation reaction was evaluated, based on the HCHO concentration remaining in the system by means of the calibration curve in Fig. S2.† The oxidation reaction HCHO + $O_2 \rightarrow CO_2 + H_2O$ was carried out at 25 °C, using O_2 in air as an oxidizing agent for a 10 ppm initial concentration of HCHO and by adding catalyst-pH8 prepared at a $PO_4^{~3-}: NH_2$ molar ratio of 1:1.

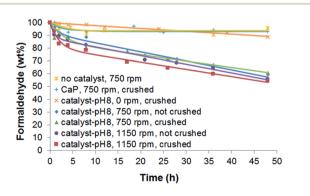


Fig. 1 Effects of stirring and crushing in a mortar on HCHO decomposition at a catalyst-pH8: HCHO mass ratio of 2:1.

In order to verify the effectiveness of a CaP-DENPtNP catalyst, the catalytic performance was compared to that of the control (without the catalyst) and the CaP (without PtNPs) particle. The results (Fig. 1) showed that while the control and the CaP particle did not exhibit any catalytic activity in the degradation of HCHO, the catalyst-pH8 demonstrated activity. Since the control showed a slight decrease in HCHO weight (by 3.8 wt%) over the 48 h reaction, possibly due to the evaporation of HCHO, this value then needed to be subtracted from all of the other samples. Therefore, the decomposition of HCHO was 3.0 wt% for a CaP particle and 41.8 wt% for catalyst-pH8 after the 48 h reaction. These results suggest that the PtNPs play a key role in oxidative HCHO degradation.

The investigation of the oxidation of HCHO was also performed to study the effects of stirring on the HCHO solution and of crushing the catalyst in a mortar. The results shown in Fig. 1 signified that stirring considerably accelerated the oxidation of HCHO. The decomposition of HCHO over the 48 h reaction under stirring reached 34.1 wt%, while it was only 11.3 wt% without stirring. This is because HCHO and O2 are frequently brought into close proximity on the surface of the catalyst under stirring and the dissolution of oxygen from the air in water is also promoted. However, the speed of stirring and the crushing of the catalyst in a mortar were not influential. Hereafter, catalysts crushed in a mortar were used for the oxidation reaction under stirring at 750 rpm.

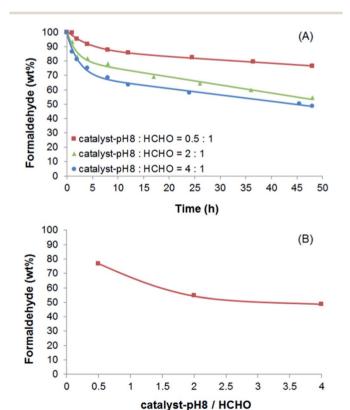


Fig. 2 (A) Effect of the catalyst concentration on HCHO decomposition. (B) A plot of HCHO decomposition against the molar ratio of catalyst-pH8: HCHO.

Using the optimum amount of catalyst is also of high importance in order to get a highly effective result. For this purpose, the amount of catalyst-pH8 was varied against the concentration of HCHO. The results shown in Fig. 2(A) indicated that increasing the amount of the catalyst gave an increase in HCHO decomposition during the oxidation process. The amounts of HCHO decomposed over the 48 h reaction were 23.5, 45.6 and 51.5 wt% for catalyst-pH8: HCHO = 0.5:1, 2:1,and 4:1, respectively. This tendency is reasonable, because a larger amount of catalyst provides a greater number of active sites, where the reaction takes place easily, and thus the reaction is faster. However, the tendency is almost saturated above a molar ratio of 2:1, as seen in Fig. 2(B).

Comparison of the oxidation performance by catalysts prepared at pH 12, 8 and 4

The preparation of each catalyst-pHx, namely, of CaP-DENPtNP composites at different pH values (12, 8, and 4) brought about the differences in their structural characteristics.33 That is, the CaP-DENPtNP composites possessed rod shapes consisting of hydroxyapatite crystalline CaP at pH 12 and 8, but the rod composites at pH 4 were constructed of monetite CaP crystals. With decreasing pH, the particle sizes of the composites and the number of PtNPs in the composites increased. Therefore, the catalytic performance should vary among the catalysts. The reaction was performed using an oxidant, O2, in air dissolved in a reaction solution, where different species of catalyst-pHx (x = 12, 8 and 4) were added at a catalyst: HCHO mass ratio of 2: 1. The variable conditions were the PO_4^{3-} : NH_2 molar ratio in the catalyst-pHx samples and the initial HCHO concentration in the reaction solutions.

The HCHO decomposition experiments in Fig. 3 were performed at 25 °C in an HCHO solution (with an initial concentration of 10 ppm) using catalyst-pHx at a PO_4^{3-} : NH₂ molar ratio of 1:1. Catalyst-pH4 presented the highest catalytic activity (93.7 wt% after 48 h) in the decomposition of HCHO, whereas the activity of catalyst-pH12 (69.4 wt% after 48 h) was lower than that of catalyst-pH4 but unexpectedly higher than that of catalyst-pH8 (45.6 wt% after 48 h). The PtNPs should play a key role as a catalyst in the decomposition of HCHO.

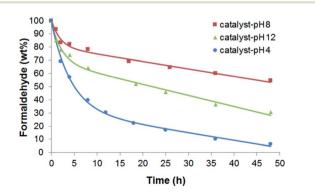


Fig. 3 Effect of the catalyst species on HCHO decomposition using catalyst-pHx for reaction solutions at a PO_4^{3-} : NH₂ molar ratio of 1:1, $C_{\rm o}=10$ ppm and at 25 °C.

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Therefore, catalyst-pH4 is able to decompose the most HCHO molecules in the system due to its very high PtNPs content (60.2) wt%).33 However, the trend in increasing HCHO decomposition from catalyst-pH8 to catalyst-pH12 was inconsistent with the trend in PtNPs content. Namely, catalyst-pH8 possessed a higher PtNPs content (17.4 wt%) than catalyst-pH12 (15.2 wt%).33 Consequently, it is obvious that other factors, besides PtNPs content, affect HCHO oxidation. According to a previous report,33 the surface area (105.0 m² g⁻¹) of catalyst-pH12 is higher than that of catalyst-pH8 (83.4 m² g⁻¹), which is consistent with the trend in the activity performance for HCHO oxidation. Therefore, the surface area can be another key factor controlling the oxidation reaction, since the most HCHO and O2 can adsorb on catalyst-pH12 but the adsorbed amount decreases from catalyst-pH12 and catalyst-pH8 to catalyst-pH4 (surface area = $62.2 \text{ m}^2 \text{ g}^{-1}$).³³ Therefore, the catalytic performance should reflect the competing effects of the PtNPs content and the surface area. Thus the catalytic performance was in the order of catalyst-pH4 > catalyst-pH12 > catalyst-pH8.

In order to confirm the effect of the PtNPs on the degradation of HCHO, the molar ratio between PO₄³⁻ from the CaP precursors and the NH2 groups from the dendrimers in the DENPtNPs nanoparticles was varied between 0.3:1 and 3:1, for comparison with Fig. 3 at 1:1 catayst-pHx. As the concentration of the PO₄³⁻ precursors decreased, namely, the relative concentration of NH2 groups in DENPtNPs increased, the relative number of PtNPs consequently increased (for example, 5.1, 17.1 and 32.0 wt% in 3:1, 1:1, and 0.3:1, respectively, for catalyst-pH8).33 Therefore, Fig. 3 and 4 indicate that the HCHO decomposition was accelerated as a result of the quantitative increase in PtNPs, although the acceleration was always in the order of catalyst-pH4 > catalyst-pH12 > catalyst-pH8, for the reasons described above. In addition, Table 1 points out that catalyst-pHx achieved 96 wt% decomposition of HCHO under the experimental conditions of a 0.3:1 molar ratio, and that such high degradation was achieved at 24, 48 and 8 h by catalysts of x = 12, 8 and 4, respectively.

The effect of different HCHO concentrations on HCHO oxidation was also studied. Fig. 3 and 5 and Table 1 showed that

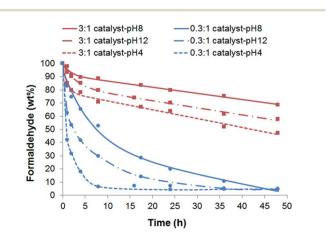


Fig. 4 Effect of the PO_4^{3-} : NH₂ molar ratio on HCHO decomposition using catalyst-pHx in reaction solutions with $C_0 = 10$ ppm and at 25 °C.

increasing the HCHO concentration resulted in the fast decomposition of HCHO. It has been reported that an increase in HCHO concentration lowers the surface tension of the reaction liquid, which in turn brings favorable effects in terms of the mass transfer of O₂ to the catalyst surface and thus promotes the oxidation reaction.²⁸ In the present case, equally, the decrease in the surface tension in the solution of high HCHO concentration promotes the dissolution of a large amount of O₂ gas and causes a large number of O2 molecules to bind with HCHO on the catalyst, allowing the total oxidation process producing CO₂ and H₂O. Besides, Fig. 3 and 5 also substantiate the effects of the catalysts by showing that the highest decomposition of HCHO was by catalyst-pH4, while catalyst-pH8 exhibited the lowest activity, similar to the effect of the PtNPs described above. Table 1 indicates that the catalytic reaction by catalyst-pH4 achieved 100 wt% decomposition within 24 h at a 1000 ppm HCHO concentration and 99 wt% decomposition after 48 h at a 100 ppm HCHO concentration.

Since the temperature is also one of the key factors in the chemical reaction, a study of the activity of the system in HCHO degradation was performed at different temperatures. Fig. 3 and 6 and Table 1 point out that the elevated temperature of the system sped up the decomposition of HCHO. This is due to the high frequency of collisions between reactants on the catalyst and the increasing kinetic energy as the temperature rises, resulting in accelerated degradation. Table 1 also shows that catalyst-pH4 decomposed the most HCHO and that catalystpH8 decomposed the least, which is consistent with the cases reported above. It should also be noted that the fastest accomplishment of the decomposition reaction at 75 °C was reached after 16, 24, and 4 h by catalyst-pH12, catalyst-pH8 and catalyst-pH4, respectively, while the decomposition at 40 °C was achieved after 16 h by catalyst-pH4 but not even after 48 h by catalyst-pH12 and catalyst-pH8.

Mechanism of the catalytic oxidation of formaldehyde

Several kinetic mechanisms for the oxidative degradation of HCHO have been presented in previous reports, 13,29,35-37 ranging from a simple and straightforward model to a very complicated one. Christoskova et al.29 have suggested that the oxidation of HCHO in an aqueous medium generates, at first, an intermediate of formic acid (HCOOH), which is rapidly converted into CO2. Sodhi, et al.35 have proposed that the gaseous HCHO binds with O2 to produce CO2 and H2O at a molar ratio of O2: HCHO \leq 0.5, but that production at a molar ratio of > 0.5 produces a significant amount of the intermediate product CO, which could proceed to form CO2 and H2O. Chuang et al.36 have stated that gaseous HCHO on a hydrophobic catalyst is converted into HCOOH and CO₂ at 63 °C, 100% CO₂ is selectively obtained at a temperature over 125 °C, and 100% conversion is achieved at a temperature over 150 °C. Zhang, et al.37 have averred that gaseous HCHO is completely oxidized into CO2 through intermediate products (dioxymethylene and formate species). Silva, et al.13 have claimed a modified generalized kinetic model, including a non-oxidized compound (methanol as a stabilizer in an HCHO solution) and an intermediate species (HCOOH),

Table 1 Effects of the PO_4^{3-} : NH₂ molar ratio, initial HCHO concentration, temperature (7), and catalyst species on HCHO decomposition by catalyst-pHx

PO ₄ ³⁻ : NH ₂ molar ratio	C _o (ppm)	т (°С)	Decomposed HCHO (wt%) at 48 h			Saturation time (h)		
			Catalyst-pH12	Catalyst-pH8	Catalyst-pH4	Catalyst-pH12	Catalyst-pH8	Catalyst-pH4
3:1	10	25	42.2	31.5	52.8			
1:1	10	25	69.9	45.6	91.8			
0.3:1	10	25	95.6	95.9	95.3	24	48	8
1:1	100	25	85.6	67.9	98.7			48
1:1	1000	25	97.0	89.2	99.9	48		24
1:1	10	40	85.4	65.1	97.5			16
1:1	10	75	96.8	95.5	98.6	16	24	4

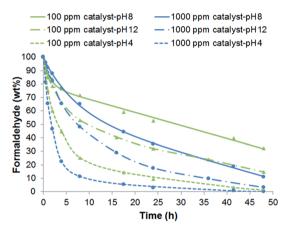


Fig. 5 Effect of the initial HCHO concentration on HCHO decomposition using catalyst-pHx for reaction solutions at a PO₄³⁻: NH₂ molar ratio of 1:1 and 25 °C

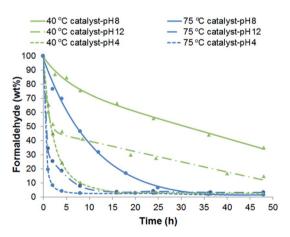
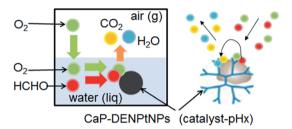


Fig. 6 Effect of the temperature on HCHO decomposition using catalyst-pHx for reaction solutions (with an initial concentration of 10 ppm) at a PO_4^{3-} : NH_2 molar ratio of 1 : 1 and $C_o=10$ ppm.

which is decomposed slowly to CO₂ as the by-product. Overall, those reports have this in common: an oxidized HCHO turns into CO2 and H2O in the end. Based on those reports, the reaction mechanism in this experiment was generally assumed.

The detailed mechanism is illustrated in Scheme 1, beginning with the dissolution of O₂ gas from the atmosphere into



Scheme 1 An illustration of the process of the catalytic oxidative degradation of HCHO.

the HCHO solution. Both molecules of dissolved O2 and HCHO in the solution are then adsorbed onto the catalyst active sites of the PtNP surface, where the complete oxidation of HCHO by O₂ happens to generate CO2 and H2O. The intermediate product, HCOOH, was neglected in this case, because the consumption rate of HCOOH was very high in comparison with the rate of its formation.29 Although the presence of a stabilizer (methanol) in an aqueous HCHO solution cannot be ignored, it was considered as a refractory species throughout the reaction because of its non-oxidized characteristic.13 The high activation energy of methanol between 395.0 and 478.6 kJ mol⁻¹ in the temperature range of 450-550 °C and at a pressure of 246 bar³⁸ makes it hard for this compound to be oxidized, especially under the mild conditions of the present experiment.

Kinetic analysis of formaldehyde oxidation

The degradation of HCHO was investigated as a function of the reaction time. The plots in Fig. 1-6 show the gradual degradation of HCHO with time but with different degradation rates depending on the systems. Therefore, quantitative analysis was performed to comprehend the degradation kinetics of HCHO in the present case. Thus, based on the mechanism described above, the possible kinetic steps that occurred during the degradation were assumed to be:

Diffusion: O_2 in bulk gas \rightarrow dissolved O_2 in liquid

Adsorption: HCHO + catalyst → HCHO-catalyst

Surface reaction: HCHO-catalyst + dissolved $O_2 \rightarrow CO_2 \uparrow$ + H₂O + catalyst

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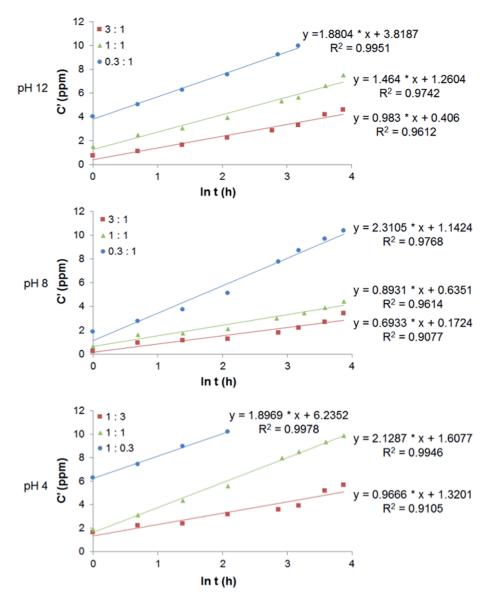


Fig. 7 Replotting of Fig. 3 and 4 based on eqn (5).

In order to form kinetic equations, it is crucial to initially determine the rate-determining step in the above reactions, starting from the diffusion process of O₂. The dissolution of a gas into a liquid through a gas-liquid interfacial area (a diffusion process) depends on the stirring of the liquid, and the mass transfer of the dissolved gas to the external surface of the catalyst depends on the size of the catalyst particle.28 Since the variation in the stirring speed did not have any significant effect on the reaction rate (Fig. 1), the diffusion was a very fast process, so it was not taken as the rate-determining step. Therefore, the rate-determining step will be either the surface reaction, where the complete oxidation process takes place, or the adsorption of HCHO onto the active sites of the catalyst. These steps are related to the PtNPs content in the catalysts and the surface area of the catalysts, and these competitive contributions are apparent from the comparison of the

oxidation performance by catalysts prepared at different pH values, as described above.

It was first assumed that the surface reaction is the ratedetermining step, and quantitative analysis was carried out using the procedure that follows.13 Since the O2 molecule used in this experiment comes from the gas phase atmosphere, the order of the reaction with respect to excess O2 can be assumed to be zero and the complete oxidation of HCHO is analyzed using a first-order reaction equation, as follows:

$$r = -r_{\text{HCHO}} = -\frac{dC}{dt} = kC \tag{1}$$

where r is the overall reaction rate, $-r_{HCHO}$ is the oxidative degradation rate with respect to HCHO, C is the remaining concentration of HCHO in the system at a degradation time t, and k is the degradation rate constant. The integration of eqn (1) was then executed to obtain the following equation:



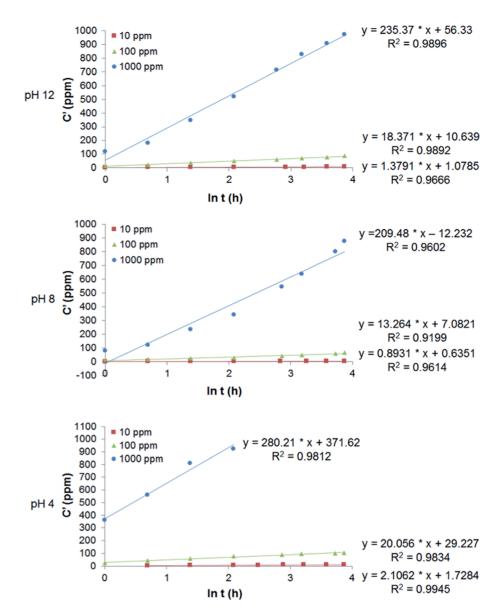


Fig. 8 Replotting of Fig. 3 and 5 based on egn (5).

$$-\ln\left(\frac{C}{C_0}\right) = kt\tag{2}$$

where C_0 is an initial concentration of HCHO.

The experimental results of HCHO concentration versus time were replotted based on eqn (2) and each trend line was subsequently drawn. Although eqn (2) had to be a linear curve coming across the origin (0,0), the accuracies $(R^2 \text{ values})$ of the plots were rather low (see Fig. S3†). Hence, the first assumption was regarded to be invalid.

Next, the adsorption of HCHO on the surface of the catalyst was considered to be the rate-determining step, and quantitative analysis was carried out based on the procedure that follows.39 The adsorption of HCHO on the catalyst surface was analyzed using an Elovich equation, which is generally expressed as:

$$r = r'_{\text{HCHO}} = \frac{\mathrm{d}C'}{\mathrm{d}t} = \beta \mathrm{e}^{-\gamma C'}$$
 (3)

where r is the overall reaction rate, r'_{HCHO} is the adsorption rate with respect to HCHO, C' is the concentration of HCHO adsorbed at time t, β is the initial adsorption rate, and γ is the Elovich constant.³⁹ The integration of eqn (3) was then performed to obtain the following equation:

$$C' = \frac{\ln(1 + \gamma \beta t)}{\gamma} \tag{4}$$

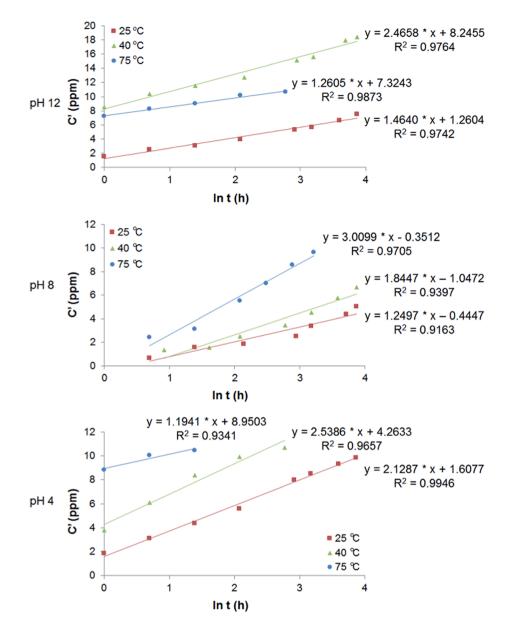
To simplify the equation, it was assumed that $\gamma \beta t \gg 1$ and eqn (4) was linearized, resulting in:

$$C' = \frac{1}{\gamma} \ln(\gamma \beta) + \frac{1}{\gamma} \ln t$$
 (5)

The experimental results of the HCHO concentration versus time were replotted based on eqn (5) and each trend line was



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Replotting of Fig. 3 and 6 based on eqn (5).

subsequently drawn (Fig. 7-9). The linearity was approved with high accuracies (R^2 values). Then the γ value was calculated as an inverse of the tilt of the resulting lines and the β value was obtained from their intercept, as listed in Table 2.

Table 2 shows that the β value increased by between 2.5 times and two orders of magnitude in the order of catalyst-pH8 < catalyst-pH12 < catalyst-pH4, reflecting the variation of reaction as seen in Fig. 3–6, whereas the γ value decreased in this order

Table 2 Effects of the PO_4^{3-} : NH_2 molar ratio, initial HCHO concentration, temperature (T), and catalyst species on the kinetic parameters of HCHO decomposition by catalyst-pHx

PO ₄ ³⁻ : NH ₂ molar ratio	C _o (ppm)	<i>T</i> (°C)	β (ppm h ⁻¹)			Υ		
			Catalyst-pH12	Catalyst-pH8	Catalyst-pH4	Catalyst-pH12	Catalyst-pH8	Catalyst-pH4
3:1	10	25	1.49	0.889	3.79	1.02	1.44	1.03
1:1	10	25	3.46	1.82	4.53	0.683	1.12	0.470
0.3:1	10	25	14.3	3.79	50.8	0.532	0.433	0.527
1:1	100	25	32.8	22.6	86.1	0.0544	0.0754	0.0499
1:1	1000	25	299	198	1670	0.00425	0.00477	0.00491
1:1	10	40	69.9	1.05	13.6	0.406	0.542	0.394
1:1	10	75	421	2.83	2150	0.793	0.361	0.837

Table 3 Comparison of the catalytic oxidative degradation of HCHO in an aqueous solution

Catalyst	Removal (%)	Oxidant	Temperature (°C)	Reaction time (h)	Year	Reference
Ru/Ce	96	1 MPa (air)	150	1	1988	26
$Cu(NO_3)_2$	24	()				
CuO-ZnO/Al ₂ O ₃	80	1.5 MPa (O ₂)	200	3	2003	13
CeO ₂ , Ag/Ce	55	1.5 MPa (O ₂)	200	3	2003	27
Co/Ce	70	(- /				
Mn/Ce	99					
$Ni_x(OH)_yO_z \cdot mH_2O$	90	Continuous flow (air)	25	2.5	2002	29
MgO			25	2.5	2009	16
Pt on porous polymer	41	0.24 L min ⁻¹ (air)	75	2.5	2001	28
CaP-DENPtNPs	95	Atmospheric air	25	8	Present	
	99	-	75	4		

but the decrease was at most 1/2.4. Table 2 also revealed the variation of the β and γ values along with some elevated variables, such as the molar ratio of $\mathrm{PO_4}^{3-}:\mathrm{NH_2}$ (that is, the PtNPs content), initial HCHO concentration, and reaction temperature: the β values increased by more than two orders of magnitude within the present variation of these variables, especially of HCHO concentration and temperature, although the remarkable (two orders of magnitude) decrease in the γ values was obtained by the variation of the initial HCHO concentration.

The trends, described above, in the β and γ values for each variable can be compared with those in previous reports. The Elovich equation has been used to analyze the sorption kinetics of copper(II) as the catalyst onto peat at various concentrations of peat40 and to elucidate the sorption of cadmium ions onto bone char. 41 The outcomes related to the Elovich parameters indicated that the increase in concentration of the peat dose⁴⁰ or cadmium solution⁴¹ caused the β value to increase but the γ value to decrease. It has been also reported that a rise in temperature commonly induces the β value to increase and γ value to decrease. 42 Although the present results are along the lines of the previous analyses, it should especially be noted that the β value (initial adsorption rate) was most significantly influenced by the catalyst species, initial HCHO concentration and reaction temperature, whereas the γ value (Elovich constant) was most notably affected by the initial HCHO concentration.

Conclusions

In this investigation, the oxidative degradation of HCHO was performed by using air as the source of the oxidant and catalyst-pH*x* (CaP-DENPtNP composites) as the catalyst. The stirring process, catalyst species, catalyst content, HCHO concentration, and reaction temperature were the effective and adjustable parameters that could be used to accelerate the decomposition of HCHO.

The complete oxidation process of HCHO to produce CO_2 and $\mathrm{H}_2\mathrm{O}$ in the current research depended on the adsorption process of HCHO onto the active sites of PtNPs, which was successfully described by the Elovich equation with high correlation coefficients. Differences in the reaction rate were remarkably characterized by the catalyst-production pH, with

the catalytic activation order of catalyst-pH4 > catalyst-pH12 > catalyst-pH8, which was kinetically substantiated by the trends in the Elovich parameters, namely the increasing β value and decreasing γ value. The reaction rate and the β and γ values were also most strongly influenced by the HCHO concentration and by the reaction temperature.

The key factors in utilizing the CaP-DENPtNP composite as the catalyst in the degradation of HCHO were the surface area and the PtNPs content. In particular, for the composites prepared under acidic conditions, the predominant PtNPs content (60 wt%)³³ influenced the catalytic reaction, even though having the lowest surface area of the composites³³ may have depressed the reaction. On the other hand, the surface area was advantageous to the composite prepared under alkaline conditions, although its lower PtNPs content³⁴ was the negative factor.

Compared to the previous reports concerning to the catalytic oxidative degradation of HCHO in an aqueous solution (see Table 3), the present investigation proposes an advantageous procedure, where the reaction is operated at atmospheric air pressure and mild temperatures and almost 100% decomposition can be achieved.

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